# SDMS US EPA REGION V COLOR - RESOLUTION - 3 IMAGERY INSERT FORM

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SITE NAME	CHEMICAL RECOVERY
DOC ID#	147446
DOCUMENT VARIATION	COLOR OR _X_RESOLUTION
PRP	RMD - CHEMICAL RECOVERY
PHASE	ENFORCEMENT
OPERABLE UNITS	
LOCATION	Box # Folder # Subsection
PHASE (AR DOCUMENTS ONLY)	Remedial Removal Deletion Docket Original Update # Volume of
	COMMENT(S)
	FOLDER M-12

147 446

Invoice No. 2340 KINEMA ORDER NO. PURCHASE ORDER NO. 3 |7 | 8d 80WW002 3 8 80 1345 1 of 1 SPECIAL (SEE BELOW) X NET 30 DAYS 3 | 11 | 80 S H I P Chemical Recovery Systems DATE SHIPPED 124 Locust Street UPS 3 | 11 | 80 3 11 80 Elgria, OH 44035 CLASS SHIP'T. TYPE SHIP'T. PPD UPS Chemical Recovery Systems 124 Locust Street Elgria, OH 44035

TEM No.	QUANTITY	SERIAL NO.	DESCRIPTION	UNIT PRICE	BACK ORD.	SHIPPED	AMOUNT
1	1	800041	#2S - 90# steam	\$535.00			\$535.00
			DI 5405 DA		SUB-T	OTAL	\$535.00

PLEASE PAY THIS INVOICE AMOUNT

SUB-TOTAL \$535.00 FREIGHT \$ 3.15 → TOTAL \$538.15

Remit To:



DATE March 11 1980

SIGNATURE

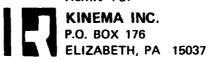
Invoice No. 23/40

Pd. 22 CK# 3511 38.15

Invoice	<b>No.</b> 234	0				KII	NEMA	QRE	ER I	NO.
PAGE 1 of 1	3 8 80		1345	ER NO.	3   7		OWWOO	2	~	
s H	Chemica	l Recovery Systems		3 11 80	A NET	30 DAYS		SPECI		(SEE BELOW)
ř T		ust Street OH 44035		3 11 80	UPS	T. TYPE SHI	P'T. PPD	3	11	80
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1 1	140008	225 - 904 at an		\$535 M	1		\$53	5 Of	<u> </u>	

1	1	800041	#2S - 90# steam	\$635.00		\$535.00
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	,			2		
		1		<u> </u>	SUB-TOTAL	\$535,00
			PLEASE PAY T	HIS .	FREIGHT	\$ 3.15
			INVOICE AMOL	TNL	<b>→</b> TOTAL	\$538.15

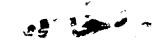
Remit To:



DATE HATER ALL 1980
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Invoice No. 23/40

# **PACKING LIST**



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Form 1008 i	•								· ·		<del></del>						



			INVOI	CE
H U American Controls, Inc.		No.	12121	
13500 Foley • Detroit, Michigan 48227 • (313	491-7300		DUNS 05/989	/8304
		DICE DATE		<del> </del>
_		-6-80 ORDER NO.		<u></u>
		)29 R ORDER NO.	-	
CHEMICAL RECOVERY	12 TER	356 ms	F.O.B.	
P.O. Box 375 Elyria, Ohio 44035		et 30 day	ys	
L	GJ	PPED VIA		PPD. OR COLL.
ELUDREO TO	_		Collect	

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	Viking Pump, Model L-4124 standard fitted, bronze bracket bushing, carbon idler bushing, teflon mechanical seal and relief valve. S/N 1674129		\$781 <b>.</b> 15
	This completes this order	# 781.15 CL# 36 7-25	90 -10
	TAX EXEMPT: INDUSTRIAL PROCESSING A RESALE OTHER		

At 13500 Followy, Dietroit, Alichigum, 45227 6/5  19 80 From  ALICANO COUNTS, PAC.  ALIC	(Name of Ca	W. CONTRACT	flect on the date of the receipt by the carrier of	the hinbeith described	SCAC	ir or Laging,		Shipper's No Carrier's No	1029	
CHEMICAL RECOVERY  Insigned to Chemical Recovery  Insigned to County  Insigned to Coun	the property describ the property under party at any time in (2) in the applicable	bed below, in apparent good order, except as noted (con the contract) agrees to carry to its usual place of deliver iterasted in all or any of said property, that every service is motor carrier classification or tearlf if this is a motor of	ents and condition of contents of packages unknown), marked, con- ral said destination, if on its route, otherwise to deliver to another c. to be performed heriunder shall be subject to all the terms and condi- versitament.	signed, and destined as indicated arrier on the route to said destin disting of the Uniform Domestic	stion. It is mutually agreed, Straight Bill of Lading set fo	as to each carrier of all orth 11) in Uniform Fr	Il or any of said pro- eight Classification i	perty over all or any portion of said in effect on the date hereof, if th	route to destination, and a sis a rail or a rail water ship	is to each iment, er
State Ohio County Delivery Address to the fulled in only when thisper desires and governing tariffs provide for de coute      Car or Vehicle Initials	egreed to by the	shipper and accepted for himself and his assigns.  CHEMICAL RE								
PNO. Packages   Kind of Package, Description of Articles, Special Marks, and Exceptions   "Weight (Sub. to Corr.)   Class or Rate   Col.   Subject to Section 7 of conditions to the Consignor without reconsignor, the consignor without reconsignor shall signature of Consignor of Packages   Col.   Subject to Section 7 of conditions to the Consignor without reconsignor, the consignor shall signature of the consignor shall signature of Consignor   Col.   Col	estination _	<b>El</b> yria	State Ohio	County		elivery Addr	ess ☆	l42 Locust		
No. Packages  Kind of Package, Description of Articles, Special Marks, and Exceptions  (Sub. to Cor.)  Nechanical pump and/or accessories  Mechanical pump and/or accessories  Ck. Col.  Ck. Col.  Ch. Col.  Ck. Col.  Ch. Col.  Charges are to be prepaid, write of the circle of the cir									a b b a	<u>)</u> &
1 Mechanical pump and/or accessories  1 Mechanical pump and/or accessories  1 Mechanical pump and/or accessories  1 Signature of Consignor the consigner without payment of the carrier shall not make deliatement; the carrier shall not make deliate	No.				*Weight	Class	Ck.	Subject to Section 7		
If charges are to be prepaid, write of "To be Prepaid."  Received \$ to apply in prepayment of the classifier. The Signature here acknowled amount prepaid.)  Agent or Cashier  Per (The Signature here acknowled amount prepaid.)  The signature here acknowled amount prepaid.		<del></del>			Sub. to Con.,	or nate	Col.	to the consignee consignor, the consignor. The carrier shall no shipment without province lawfurcharges.	without recourse nor shall sign the fo of make delivery syment reight	on the llowing the first t
Agent or Cashier  Per (The Signature here acknowled amount prepaid.)  Charge Shipper to be paid by Consigned  TE—Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property.  Eagreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding  per   Agent or Cashier  Per (The Signature here acknowled amount prepaid.)  Charges Advanced:  Charges Advanced:  S per   S per								If charges are to be p "To be Prepaid."  Received \$	repaid, write or stan	
the shipment moves between two ports by a carrier by water, the law requires that the bill of lading shall state whether it is carrier's or shipper's weight TE—Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding per							1	Agent	t or Cashier	only t
e agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding  per  his is to cartify that the above named materials are properly classified, described, packaged, marked and labeled, and are	the shipment	moves between two gorts by a carrie	by water, the law requires that the bill of lad	ling shall state wheth	to be paid i	by Cor	signee		s Advanced:	
proper condition for transportation according to the applicable regulations of the Department of Fransportation.	e agreed or do	ectared value of the property is hereby	specifically stated by the shipper to be not ex- roperly classified, described, packaged, marked	d and labeled, and are		iv.	ارد			
AMERICAN CONTROLS, INC. Shipper, Per 9			•	A Parisportation.		The state of the s	Agent.	Per / Q	3	
13500 FOLEY, DETROIT, MICHIGAN 48227	-	• • •		,  න්		4				

## SHIPPER

A			an Controls, Inc. y • Detroit, Michigan 48227 •	(313) 491-7300	ORDER NO. 1029
Γ	142	Locus	RECOVERY t Street hio 44035	٦	VOUR ORDER NO. 1356  VIA Central  DATE June 6, 1980  NO. PACKAGES
L					WEIGHT #
QTY. ORD.	QTY. SHA.	в/о	PART NO.	I	DESCRIPTION
1	1	0		VIKING PUMP, N	Model L-4124 standard
				fitted, bronze	e bracket bushing, carbon idler kms
		<u> </u>		L	on mechanical seal, and relief
				valve. SN-167	74129
	-				
RECEIVED	IN GOOD	ONDITION			

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SHIPPER

Γ	CHE 142	MICAL REC Locust S ria, Ohio	treet	27 • <b>(313</b> ) 491-73( _	VOUR SABER NO. 1356  VIA Contral DAYE June 6, 1980  NO. PACKAGES
L				_	WEIGHT
Y. ORD. Q	TY. SHA	в/О	PART NO.		DESCRIPTION
1	1	0		WIKING P	UMP, Model L-4124 standard
				fitted,	bronze bracket bushing, carbon idler
				bushing,	teflem mechanical seal, and relief
				valve.	SN-167 <b>4129</b>
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# E. M. SERVICE INC.

600 LOWELL STREET

ELYRIA, OHIO 44035

TELEPHONE 323-3260 ELYRIA 244-4801 LORAIN



ORDER NUMBER	WILLCAL	LL DELIVER	ORDERDATE	SHIPPING O	ATE	7/10	INVOICE NUMBER	L	063	394
Sold To:			·	1/11	Ship	To:	·			
N										
Name_ Street_		· · · · · · · · · · · · · · · · · · ·								
City, Sto	nte /									
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QUANTITY	DESCRIP	TION		DATE REQUIRE	D_			CASH	CHGE.	CHARGES
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	14. 1							Labor		
								Material		5/54
								Tax		
								Total		31540
electrical a a b	pparatus: (see code below c d e † g	.) h i	j k l	m n	ı	о р q	r s t	U	v w	x y z
a Inspec	t only			1	n	Service call	P	$\mathbf{A} \mathbf{I}$		
b Install	bearing(s)			(	0	Replace or adap	ot motor - co	omplete	\$315	40
c install	seals(s)			i		Remove and/or				
d Install	new leads and/or cor	d				Replace switch a				
e Clean,	, dip and bake			t	r	Replace thermal			,	#128
f Rewind	d stator or fields			5	s	Replace or repai	ir electronic	assembl	ies	1 10
g Rewind	d armature or rotor			t	t	Repair or replac	e shaft			
h Balanc	ce rotating parts			ı	U	Repair bearing j	ournal(s) a	nd/or ho	using(s)	
i Press p	parts off and/or on			,		Weld parts				
•	brushes			•	w	Install motor mo	unts			
k Turn co	ommutator and under	cut		,	x	Install end shield	ls			
Repair	r open winding			)	y	Replace gear(s)	or sheave			
•	ce capacitor			7	Z	Disassembled, cl	eaned, rea	ssembled	1	



# E. M. SERVICE INC.

600 LOWELL STREET ELYRIA, OHIO 44035

TELEPHONE 323-3260 ELYRIA 244-4801 LORAIN



RNUMBER	WILL CALL	DELIVER	ORDER DATE	The The	DATE	INVOICE DATE	INVOICE NUMBER	L	063	94
To:	<u> </u>	1	<b>4</b> / /	1/	Ship	To:	<del>1</del>		<del></del>	
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Street /	1 1 111	Ø 1	<del>deskin</del> . Est Francisco	e de la companya de						;
City, State	EX 65	A.E.	<u> </u>						<b>4</b> 45	
Phone	<del></del>	-	32.3	-5		7.5	í			
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	1 121	7/1/	7//		<del></del>	4.		Labor	1011	
		107	7_/	- Jan	<del></del>	,		Material		
				The second		<del>Sayan da anasana</del> Sanasan		Tax		
			9 No. 1		100			Total		
frical apparatus: (see co	f g	h i	j k 1	m	n	o p q	r s t	U.	<b>v</b> . <b>w</b> .	x y z
tanana anti-				, (A)	*	<b>6</b> _a:II	* *.			
Inspect only				**		Service call		ا معمالت سام	·	
Install bearing(s) Install seals(s)						Replace or ada Remove and/or	•	•	or fan	
Install new leads and	1/02 5024				•	Replace switch		ornor	, 01 1011 、※ 2/5	. 40
Clean, dip and bake	•				ď	Replace therma		emoi	( ( <del>( ( ( ( ( ( ( ( ( ( ( ( ( ( ( ( ( </del>	:40 2k + 3700 #7.25-6
Rewind stator or field				1 - 1 W	•	Replace or repo		ic assemb	انود	# 7.25
Rewind armature or				*	t	Repair or repla		ic dascillo	1103	247.3
Balance rotating par			\$ \bar{\pi}_{\bar{\pi}} \bar{\pi}_{\bar{\pi}}		11	Repair bearing		and/or he	ousina(s)	$\mathcal{E}(\mathcal{O})$
Press parts off and/o					v	Weld parts	122			•
Install brushes	**************************************			÷	w	Install motor me	ounts			
Turn commutator an	d <b>un</b> dercu	t		. Markey	×	Install end shiel				
Repair open winding					У	Replace gear(s)				
Replace capacitor	•		ψ. <b>વ</b> .		z	Disassembled, a		assemble	d	
an			er e							

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Pol. 30 69.05+ 9.13.745 69.05+ CL# 3745 413.13+ \$12\_{6182.70} 595.83 T #122 6413.13

American Controls, Inc.

13500 Foley • Detroit, Michigan 48227 • (313) 491-7300

12296 No.

DUNS 05/989/8304

		July 16, 1980	
Г		OUR ORDER NO.	
	Chemical Recovery	Vour order no. Verbal: Bob Spears	
	P.O. Box 375 Elyria, Ohio 44035	TERMS F.O.B.	
	22,122, 01120 +40,75	Net 30 days Detroit	
		G₽	
L		SHIPPED VIA PPD. OR COL	. <b>L.</b>

142 Locust St.

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	3-551-001-276 Viking "B" Size Gear Reducer 2-074-007-100 "B" Size reducer Bracket		\$357.00 23.80
1	Part #6, Cylinder Screen for Morrison 2" Fig. 286		26.10
	(this item shipped direct from factory)	:	\$406.90
	In & Oŭ	: UPS	6.23
	_		\$413.1
1	•		
i	TAX EXEMPT: INDUSTRIAL PROCESSING KRESALE OTHER		

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Art.	

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11 U | American Controls, Inc. | 13500 Fotoy & Detroit, Michigan 48227 • (313) 491-7300

CHEMICAL RECOVERY 142 Locust Street Elyria, Ohio 44035 ORDER NO. 1173 YOUR ORDER NO. Verbal: Bob Spears VIA UPS-Zone 2 July 16, 1980 NO. PACKAGES

WEIGHT

QTY. ORD.	QTY. SHA	8/0	PART NO.	DESCRIPTION
1	1	-	3-551-001-276	Viking "B" Size Gear Reducer (2.76 to 1
1	1	_	2-074-007-100	"B" Size Reucer Bracket
1	0	1_	Part #6 **	Cylinder Screen for Morrison 2" Fig. 286
				**Note This item to be shipped direct
-				from factory.
			± 5.44	Man unitari
<del></del> -		<del></del>		

# SHIPPER

A	CIA	Ameria	can Controls, Inc.	
	1	3500 Fol	ey • Detroit, Michigan 48227 •	(313) 491-7300 ORDER NO. 1173
	-			Verbal: Bob Spears
	C)		. RECOVERY	UPS-Zone 2
			st Street Obio 44035	July 16, 1980
				NO. PACKAGES
<u></u>				
QT . ORD.	QTY. SHP.	B(O	PART NO.	DESCRIPTION
	1	**	3-551-001-276	Viking "B" Size Gear Reducer (2.76 to 1
· · · · · · · · · · · · · · · · · · ·	1	*	2-074-007-100	"B" Size Redcer Bracket
- vanish	0		Part #6 **	Cylinder Screen for Morrison 2" Fig. 286
				**Note -This item to be shipped direct
A Section and A Section Address of the Sectio				from factory.
The state of the s				
THE RELEASE OF THE PROPERTY OF				
RECEIVED	IN GOOD	ONDITIO	N	

# MORRISON BROS. CO.

ESTABLISHED 1855 24TH & ELM ST. P. O. BOX 238 • DUBUQUE, IOWA 52001 PHONE 319-583-5701

5765 INVOICE NO. 1173 **INVOICE DATE** CUSTOMER'S ORDER NO. 7-15-30 22 ORDER DATE **TERMS** 9361 1% 10 DAYS - NET 30 DAYS AMERICAN CONTROLS 13500 POLEY SOLD DETFOIT, MI 48227 \$10.00 MINIMUM CHARGE SHIPPED TO AND DESTINATION CHEMICAL RECOVERY 142 LOCUST ELYRIA, OHIO 44035 ATTN: BOB SPEARS DISCOUNT OF DATE SHIPPED WILL BE ALLOWED IF PAID

NOW SHIPPED AND PROMERED SHIP B.O. DESCRIPTION

1 SHIP B.O. DESCRIPTION

PACKING LIST

American Controls, Inc.

13500 Foley • Detroit, Michigan 48227 • (313) 491-7300

No. 12296

DUNS 05/989/8304

INVOICE DATE July 16, 1980 OUR ORDER NO. 1173 YOUR ORDER NO. Verbal: Bob Spears Chemical Recovery P.O. Box 375 F.O.B. Elyria, Ohio 44035 Net 30 days Detroit GP SHIPPED VIA PPD. OR COLL.

SHIPPED TO

142 Locust St.

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	3-551-001-276 Viking "B" Size Gear Reducer 2-074-007-100 "B" Size reducer Bracket		\$357.00 23.80
1	Part #6, Cylinder Screen for Morrison 2" Fig. 286		26.10
	(this item shipped direct from factory)		\$406.90
	In & Oi	UPS	6.23
	·		\$413.13
	•		
Ī	TAX EXEMPT: INDUSTRIAL PROCESSING TX RESALE OTHER		

#### **PURCHASE ORDER**

CHEMICAL RECC	OVERY SYSTEMS, INC.
	142 LOCUST STREET
36345 VAN BORN ROAD ROMULUS MICHIGAN, 48174	P.O. BOX 375 ELYRIA, OHIO 44035
PHONE (313) 326-3100	PHONE (216) 323-3275

Liquid Controls
P-A--Rev 13500 For

Pror-Bex 13500 Foley Detroit, Michigan 48227 Chemical Recovery Systems, Inc. P.O. Box 375
Elyria, Ohio 44035

DATE	7-16	5-80	TERMS Net	30	SHIP VIA	OLLECT		DATE REQUIRE ASAP	D
QUAN.	ORD.				DESCRIPTION			UNIT PRICE	AMOUNT
1	1				' Size Gear Reduc reducer Bracket	er			\$357.00
1	ļ	Part #6,	Cylinder	Scree	n for Morrison 2" ed direct from fa	Fig. 286 ctory)		UPS	26.10 \$406.90 6.23 \$413.13
			CONF	IRMIN	G DO NOT DUPLICAT	E			
						TAXABLE	XX NON-TAXABLE		

#### **IMPORTANT**

OUR ORDER NUMBER MUST APPEAR ON ALL INVOICES, PACKAGES, ETC.
PLEASE NOTIFY US IMMEDIATELY IF YOU ARE UNABLE TO SHIP COMPLETE ORDER BY DATE SPECIFIED.

PURCHASING AGENT

ORIGINAL

	A	C		
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Г

American Controls, Inc.

13500 Foley • Detroit, Michigan 48227 • (313) 491-7300

No. 12438

INVOICE DATE

DUNS 05/989/8304

		Sept. 4, 1980	
	٦	OUR ORDER NO. 1308	
Chemical Recovery		YOUR ORDER NO.	
142 Locust St. Elyria, Ohio 44035			o.s. Detroit
erification 440)		GP 163	
		Central Transport	PPD. OR COLL.

SHIPPED TO

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	Viking Pump Model KK-4124 with relief valve type head less relief valve. With 2-477-003-999 Teflon Seals. Steel fitted carbon graphite bushings.		\$748,00
1	3-420-401-080 Idler & Bushing 3-381-400-080 Head & Pin		58.65 58.65
2 1	3-311-002-999 Head Gasket 2-477-003-999 Seal	1.53	3.06 178.50
1 1	2-477-003-999 Seal 3-421-002-080 Idler & Bushing 3-386-001-088 Head & Pin 3-312-001-999 Head gasket		70.55 77.35
2	3-312-001-999 Head gasket	2•55	5.10
			\$1199.86
	TAX EXEMPT: INDUSTRIAL PROCESSING XX RESALE OTHER		

ITIO IVIE ILCEIVED, subje	MORANDUM is an acknowled in the second of the classifications and tariffs in	rein, and is intended solely carrier of the property descr	ely for filing or record. escribed in the Original Bill of Lading,			Shipper's No. 1308	
Name of Ca	arrier) <u>Central T</u>	ransport		SCAC			Carrier's No.
the property descripe property under party at any time (2) in the applicable Shipper hereby (	bed below, in applying good order, except as noted loo the contract) agrees to carry to its usual place of delive interested in all or any of said property, that every serve is motor carrier classification or lentfl if this is a motor	e to be performed necessary shall be subject to all the translations of the said bill of lading, including this conditions of the said bill of lading, including this	l, marked, consigned, and destined as indi- or to another carrier on the route to said o terms and conditions of the Uniform Don	ated below, which said carrier (t estination. It is mutually agreed, estic Straight Bill of Lading set fi	he word carrier being w , as to each carrier of al orth (1) in Uniform Fre	inderstood throughou I ar any of said prope right Classification in	THOLS, INC.  If the contract as meaning any person or corporation in possession of the contract of person of the forest to destination, and as to each effect on the data hereof, if this is a rail of a rail water shapment, or this shipment, and the said terms and conditions are hereby
onsigned to	Chemical Re	covery			(Ma	il or street addr	ess of consignee — For purposes of notification onl
estination	Blyria,	State Ohio	County				42 Locust Street
loute		, -		(☆ To be		nen shipper desi	res and governing tariffs provide for delivery therea
elivering C	arrier	Na. /		ar or Vehicle Initia			No.61-1017
No. Packages	Kind of Package, Descri	ption of Articles, Special Marks, and	Exceptions	*Weight (Sub. to Carr.)	Class or Rate	Ck. Col.	Subject to Section 7 of conditions of applicable bill of lading, if this shipment is to be delivered to the consignee without recourse on the
2	1 Viking Pump	and or parts N	10.1.1	/70	1	1	consignor, the consignor shall sign the following statement:  The carrier shall not make delivery of this shipment without payment of freight and all other lawful charges.
							(Signature of Consignor)
				<del></del>			If charges are to be prepaid, write or stamp here "To be Prepaid."
	<u> </u>						Received \$
						1	Agent or Cashier
Collect On I	Delivery and remit to			C. O. D. Cha	. ~ <	pper [	( The Signature here acknowledges only th amount prepaid.) Charges Advanced:
OTE-Where to	he rate is dependent on value, shipper	er by water, the law requires that the s are required to state specifically in y specifically stated by the shipper to	writing the agreed or declar	ther it is carrier's or	shipper's weigh	nsignee 🔲 nt.	s
		properly classified, described, package of the applicable regulations of the E			}		
At	HERICAN CONTROLS, I	NC. Shinner Day	Ġ	177	end	sel.	e Isla
ermanent post-	office address of shipper,	— anihher* Let ———		1	PA	5 7	C 10

# SHIPPER

A	CII	Americ	an Controls, Inc.	
+++	1	3500 Fole	y • Detroit, Michigan 48227 •	(313) 491-7300 ORDER NO.
				1308
				YOUR ORDER NO.
				1379
	•			VIA
			Chemical Recovery	Central Transport
			142 Locust Street	DATE
			Elyria, Ohio 44035	
			• • • • • • • • • • • • • • • • • • •	NO. PACKAGES
				2
				WEIGHT
			·	<u> </u>
QTY. ORD.	QTY. SHA	■/0	PART NO.	DESCRIPTION
1.	1	0		Viking Pump Model #KK-4124 with relief valve typ
				head less relief valve. With 2-477-003-99 teflo
				seal. Pump is carbon graphite bushed. SN#/3946
	1	0	3_420_401_080	Idler & Bushing
1	1	0	3-381-400-080	Head & Pin
2	2	0	3-311-002- <b>999</b>	Head Gasket
1	1	0	2-477-003-999	Mechanical Seal
1	1	0	3-421-002-080	Idler & Bushing
1	1_	0_	3-386-001-080	Head & Pin
2	2	0	3-312-001-999	Head Gasket

RECEIVED IN GOOD CONDITION

X

# SHIPPER

	13	35 <b>6</b> 0 Fo	Chemical Recovery  142 Locust Street  Blyria, Ohio 44035	٦	ORDER NO.  1308  YOUR ORDER NO.  1379  VIA  Central Transport  DATE  Sept. 4, 21980  NO. PACKAGES  2  WEIGHT
STY. ORD.	OTY SHE	<b>B/O</b>	PART NO.		170 DESCRIPTION
•	1	0		Viking Pump l	Model #KK-4124 with relief valve typ
	-				lief valve. With 2-477-003-99 teflo
					is carbon graphite bushed. Sam/3946
	1		3_420_401_060	Idler & Bush	ing
	1	0	3-381-400-000	Moad & Pin	
	2	0	3-311-002-000	Head Gasket	
	1	0	2-477-003-999	Machanical S	eal
	1	0	3-421-002-080	Idler & Bush	
1	1	0	3-386-001-0 <b>80</b>	Head & Pin	
-3	2	0	3-312-001-999	Mead Gasket	

#### **PURCHASE ORDER**



142 LOCUST STREET P.O. BOX 375 ELYRIA, OHIO 44035 PHONE (216) 323-3275

то

American Controls, Inc. 13500 Foley Detroit, Michigan 48227 Chemical Recovery Systems, Inc. 142 Locust St. Elyria, Ohio 44035

DATE		TERMS	SHIP VIA	DATE REQUIRE	
9-3-8	0	Net 30	PREPAID COLLECT	A.S.A.P	•
QUAN. ORD.			DESCRIPTION	UNIT PRICE	AMOUNT
1			p with 2-477-003-999 Seal Carbon Bus without the valve.	shings	
1	Head for Bushing	KK4124 Steel f (Relief type wi	itted pump with pin, Idler, and carb th out the valve).		Advise
1	Head for Bushing	L-4124 Steel f ( Relief type w	itted pump with pin, Idler, and carbithout the valve)	oon	
2	Head Gasl	ket sets for KK	4124		
2	Head Gasi	kets sets for L	-4124		
1	2-477-003	3-999 Mech Seal			
	A.	Confirmin	ng Do Not Duplicate		
			TAXABLE NON	N-TAXABLE	

#### **IMPORTANT**

OUR ORDER NUMBER MUST APPEAR ON ALL INVOICES, PACKAGES, ETC.

PLEASE NOTIFY US IMMEDIATELY IF YOU ARE UNABLE TO SHIP COMPLETE ORDER BY DATE SPECIFIED.

ORIGINAL

12,25

#### STATEMENT

## MIXING EQUIPMENT CO., INC.

135 MT. READ BLVD.
ROCHESTER, NEW YORK 14611
A UNIT OF GENERAL SIGNAL

\*CHEMICAL RECOVERY SYTM 142 LOCUST STREET

DATE 10 24 1980

ELYRIA

OH 44253

ACCT. NO. 002183 66

ACCT. NO.	002183 66			 	
MO DAY YR.	INVOICE NUMBER N	JOB UMBER	P.O. NUMBER	AMOUNT	г
MO. DAY YR.		UMBER 947990	NUMBER 1372	894	09
P.O. BOX 1370 PLEASE ADDRESS P.O. BOX 102 NEW YORK, N P.O. BOX 965 TERMS ARE NET 3 CHARGE OF 11/6% F	CORRESPONDENCE D. ROCHESTER, N.Y. S PAYMENTS TO NE 12, CHURCH STREE IEW YORK 10249 86, CHICAGO, ILLINI D DAYS. A SERVICE PER MONTH WILL BE T PAID WITHIN 30 DATE.	. 14603 EAREST ADE T STATION OIS 60693 (PLEASE I WITH PA'	DRESS:	894.09	

### MIXING EQUIPMENT CO., INC.

A UNIT OF GENERAL SIGNAL

D-U-N-S: 05 - 964 - 7412 TELEPHONE: 716/436-5550 TELEX: 978 - 244



SOLD TO

CHEMICAL RECOVERY SYTM 142 LOCUST STREET

ELYRIA

OH 44253

SHIP TO

CHEMICAL RECOVERY SYTM 142 LOCUST STREET

ELYRIA

OH 44253

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<u> </u>				<u> </u>	<u>*</u>
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## MIXING EQUIPMENT CO., INC.

A UNIT OF GENERAL SIGNAL

D-U-N-S: 05 - 964 - 7412 TELEPHONE: 716/436-5550 TELEX: 978 - 244



SOLD TO

CHEMICAL RECOVERY SYTH 142 LOCUST STREET

ELYRIA

OH 44253

SHIP TO

CHEMICAL RECOVERY SYTM 142 LOCUST STREET

ELYRIA

DH 44253

ECIKIA	UN 992	<b>3.3</b>	ELY	KIN		UN 44233
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**DUPLICATE** 

IVIIAING EQUIPMENT CO., INC. A UNIT OF GENERAL SIGNAL D-U-N-S: 05 - 964 - 7412 TELEPHONE: 716/436-5550 8026732 TELEX: 978 - 244 SOLD TO SHIP TO CHEMICAL RECOVERY SYTM CHEMICAL RECOVERY SYTM 142 LOCUST STREET 142 LOCUST STREET ELYRIA OH 44253 ELYRIA QH 44253 **CHURCH STREET STATION** P. O. BOX 96586 P. O. BOX 10212 OR P. O. BOX 1370 **NEW YORK, N.Y. 10249** CHICAGO, ILL. 60693 ROCHESTER, N.Y. 14603 ## TARE DAVEOVED 1 02000 910 1372 09/05/80 ROCHESTER PREPAID AND BILL い伊島 THIS DOCUMENT IS SUBJECT TO ALL TERMS NET 30 DAYS LISTED ON FACE OR BACK HEREOF L 1 01 PSP PL1632 PSP DBLE SEAL ASSY \$840. 5490 . CODE I-3 A SHAFT 2 5.3.3.4 3 4 5 6 7 8 9 10 REMARKS: 11 00.00 12 13 400 4.67 894.09 19 4 20 1 A C . TRIPLICATE A ....

# MIXING EQUIPMENT CO., INC.

A UNIT OF GENERAL SIGNAL 1/35 MT. READ BLVD. ROCHESTER, N.Y. 14603 TELEX: 978 - 244

ACCOUNT NUMBER 92 14364

SOLD TO CHEMICAL RECOVERY SYTM. 142 LCCUST STREET

ELYFIA

CH 44253

MIXCO ORDER NO.

0947990-0

PAGE 1 OF 1

AS OF 08/20/80 SHIP TO CHEMICAL RECOVERY SYTM 142 LOCUST STREET

ELYRIA

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#### NET 30 DAYS

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. Ordined from m A Blackenburg Co. Rocky River # 1372



# M. A. BLANKENBURG &



TELEPHONE (216) 251-7010

INSTRUMENTATION

PIX ESS EQUIPMENT

FOR RESEARCH

NDUSTRY

LOCATION - 4367 ROCKY RIVER DRIVE CLEVELAND, OHIO 44135

MAILING ADDRESS - P. O. BOX 81306 CLEVELAND, OHIO 44181

August 19, 1980

Chemical Recovery Systems, Inc. P. O. Box 375
Elyria, Ohio 44035

Attention:

Carol R. Oliver

Subject:

YOUR PURCHASE ORDER #1372

Gentlemen:

We are pleased to acknowledge receipt of your order Number 1372 for equipment to be supplied by MIXING EQUIPMENT CO., INC., which has been received at this office and is being forwarded to the factory.

Since this equipment will be shipped and billed by the factory, we would request that your records be changed to show the name of the vendor as:

MIXING EQUIPMENT CO., INC. c/o M. A. Blankenburg & Company P. O. Box 81306 Cleveland, Ohio 44181

In order to avoid confusion in your purchasing, receiving and accounting records, we would request that future orders for similar items be addressed to the manufacturer, c/o M. A. Blankenburg & Company.

Very truly yours,

MIXING EQUIPMENT CO., INC.
M. A. BLANKENBURG & COMPANY

(LIGHTNIN Sales Office)

Robert J. Colville

RJC/pk

#### START UP PROCEDURE FOR RODNEY HUNT

- 1. Start top and bottom oiler and make sure they are working properly.
- 2. Start rotor.
- 3. Open steam valve for vacuum jet.
- 4. Open feed valve.
- 5. Start feed pump.
- 6. When dirty material appears in sight glass, start sludge pump.
- 7. Adjust feed valve and sludge pump for a sufficient amount of feed to start the unit.
- 8. Open steam valve, blow the water out of the steam jacket.
- 9. Close the steam relief valve.
- 10. Increase steam pressure in 5-10 lb. intervals, with a 5-10 minute lag until you reach the disired working pressure.
- 11. When clean product appears in clean sight glass, open clean distillate valves and turn distillate pump on.
- 12. When the unit reaches working pressure readjust feed valve for desired concentration.
- 13. Readjust sludge pump to the slowest operating speed possible.

#### SHUT DOWN PROCEDURE FOR RODNEY HUNT

- 1. Turn off process steam and open steam relief valve.
- When clean distillate stops coming over turn off distillate pump and close valves.
- 3. Close steam valve for vacuum jet and open vacuum relief valve.
- 4. Readjust feed valve and sludge pump.
- 5. Continue to feed until the unit has cooled to about 100°.
- 6. Turn off feed pump and close feed valve.
- 7. When unit is empty turn off sludge pump.
- 8. Turn off rotor, top and bottom oiler.

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- 4. Readjust feed valve and sludge pump.
- 5. Continue to feed until the unit has cooled to about  $100^{\circ}$ .
- 6. Turn off feed pump and close feed valve.
- 7. When unit is empty turn off sludge pump.
- 8. Turn off rotor, top and bottom oiler.

HELEN W. EVANS, Director
DEPARTMENT OF INDUSTRIAL RELATIONS
Division of Boiler Inspection
2323 W. Fifth Ave. — P. O. Box 825
Columbus, Ohio 43216

R 67457

FEE PAID

				CERTIFICA	TE OF OPERA	TION	Boiler No	
Type		HT	_Size	36 x 9	Nat'l Bd. No		Maxir ———Pressi	16/1.
Location of Boiler	Same				Date Issued_	MAV 9	3 1977 Expires	8/15/77cb
	Γ		Ov	mer and/or User	. –	Insp. Da	at2/13/76 By	
-		144 L	s Chem: ocust : a OH				Insr	pectorJ Colean
	L	•			, <b>s</b>	ubject to the		til the expiration date tions 4104.01 to 4104.99, of Ohio.
Rev.			POS"	T UNDER GLASS	IN BOILER OR	ENGIN	E ROOM	

2-25-77

DEPARTMENT OF INDUSTRIAL RELATIONS Division of Boiler Inspection 2323 W. Fifth Ave. — P. O. Box 825 Columbus, Ohio 43216

R 67457

**REMIT Fee Amount \$6.00** 

Application for Renewal of CERTIFICATE OF OPERATION

Boiler No. 133266

Maximum Maximum Pressure 150psi
Location Sees Date Issued Expires

Owner and/or User

Owner and/or User

Insp. Date 1/13/76 By Travelers

Obitts Chemical Co 144 Locust Street Elyria OH 48174

Po 3/14/17

Inspector J Colom

The Certificate of Operation for the boiler indicated above will expire on above date. The boiler has been inspected and approved for renewal of the Certificate. Return one copy of this application together with the fee of \$6.00 and the certificate will be mailed to you.

RETAIN THIS COPY FOR YOUR RECORDS

HELEN W. EVANS, Director 2/22/77
DEPARTMENT OF INDUSTRIAL HELATIONS
Division of Boiler Inspection
2323 W. Fifth Ave. — P. O. Box 825
Columbus, Ohio 43216

R 65923

FEE PAID

	7010 10410		LEU PAID
	CERTIFICAT	E OF OPERATION Boiler 1	No. 147522
Type FT HT	Size 36 x 9	Nat'l. Bd. No2261	Maximum Pressure 150 PSI
Location of Boiler	Same	Date IssuedNAY 1 9 19771	Expires 8/15/77 LC
Γ.	Owner and/or User	Insp. Date 9/13/	76 By Travelers Ins.
	Obitt's Chemical Co.		Inspecto J. Colson
L	144 Locust Street Elyria, OH 44035		tive until the expiration dates of Sections 4104.01 to 4104.99, I Code of Ohio.
Rev.			

POST UNDER GLASS IN BOILER OR ENGINE ROOM

HELEN W. EVANS, Director DEPARTMENT OF INDUSTRIAL RELATIONS 65923 Division of Boiler Inspection 2323 W. Fifth Ave. - P. O. Box 825 Columbus, Ohio 43216 **REMIT Fee Amount \$6.00** 147322 Application for Renewal of CERTIFICATE OF OPERATION Boiler No. Maximum \_\_\_\_\_Nat'l. Bd. No. 2261 \_\_\_\_Size\_\_\_ PSI .Pressure\_ Location 8/15/77 of Boiler\_ **Expires** Date Issued Insp. Date 9/13/76 Bv Owner and/or User Inspector Colo Obitt's Chemical Co. The Certificate of Operation for the boiler indicated above will expire on above date. The boiler has been Elyria, Ol inspected and approved for renewal of the Certificate.

RETAIN THIS COPY FOR YOUR RECORDS

Return one copy of this application together with the fee of \$6.00 and the certificate will be mailed to you.

DEPARTMENT OF INDUSTRIAL RELATIONS
Division of Boiler Inspection
2323 W. Fifth Ave. — P. O. Box 825
Columbus, Ohio 43216

R 95125
REMIT Fee Amount \$6.00

ERATION Boiler No.
Maximum Long PSI
6/35/78 23
Space Date 6/13/77 By
Inspector J.Colors
The Certificate of Operation for the boiler indicated above will expire on above date. The boiler has been inspected and approved for renewal of the Certificate. Return one copy of this application together with the fee of \$8.00 and the certificate will be mailed to you.

RETAIN THIS COPY FOR YOUR RECORDS

HELEN W. EVANS, Director DEPARTMENT OF INDUSTRIAL RELATIONS Division of Boiler Inspection 2323 W. Fifth Ave. — P. O. Box 825 Columbus, Ohio 43216

8-19-77

REMIT Fee Amount \$6.00

Applica	ıtion	for	Renewal	of C	ERTIFICAT	TE OF OF	PER.	TION	Boiler	No. 14	7522	
Туре	PT 1	HT	Size_		36 x 9		d. No	)		Maximun Pressure_		PSI
Location of Boiler	Sam	• ,								6/2 Expires	L3/78cb	
N. J. J. T.	ſ.	0.	HEMICAL Leco	Owner an	d/or User	. Inc.	٦,	insp. Date	/13/77 J Col	Tarve.	Lere	
Rev.	L		LYRIA OH		(NAME CH	1340		The Certification of the Certi	tie of Opera n above date renewal of on together w id to you.	tion for the l. The boiler h the Certificate lih the fee of i	coller Indicates as been inspec . Return one \$.00 and the or	i above led and copy of rtificate
				RETA	IN THIS CO	PY FOR Y	OUR	RECOI	RDS	•		

w. EVANS, Director	
DEPARTMENT OF INDUSTRIAL	RELATIONS
Division of Boiler Inspection	
2323 W. Fifth Ave. — P. O. Box 825	
<i>a</i> ,	

10-2-78

R 134352

REMIT Fee Amount \$6.00

	0 40210	0	KEMIII 166 Millount 40.00
Application	for Renewal of CERTIFICA	TE OF OPERATION	Boiler No. 133266
Туре	ET Size 36" x 9"	Nat'l. Bd. No	Maximum Pressure 150 PSI
Location of Boiler	- Banno		Expires 6-26-70 FF
Г	Owner and/or User		6-26-76 By Travelera
	Obitts Chemical Company, Div. 144 Locust St. BLYRIA OE 48174	Inspector	tene K. Breeke
Bev.	60 19/4/48	The Certificate will expire on approved for this application will be mailed	e of Operation for the boiler indicated above above date. The boiler has been inspected and renewal of the Certificate. Return one copy of a together with the fee of \$8.00 and the certificate to you.

RETAIN THIS COPY FOR YOUR RECORDS

10-2-78

R 134352

FEE PAID

South Dis, Onto to the	
CI	ERTIFICATE OF OPERATION Boiler No. 133266
Type Size 36" x 9	Maximum Nat'l Bd. No
Location of Boiler Bank	OCT 1 2 1978 Expires 6-26-79 Fr
Owner and	. 이 항공의 유명하실 : 유리 및 이 회사 등에 가는 사람들은 사람들이 되었다면 보다 되었다. 그는 사람들은 사람들은 사람들이 되었다면 보다 되었다.
forte Chamical Com	pany, Div. of Chemical Recovery Systems
LITETA OF 48174.	Inspector La Brooks
	This Certificate is affective until the expiration date subject to the provisions of Sections 4104.01 to 4104.99.
	inclusive of the Revised Code of Chic.
POST UND	ER GLASS IN BUILER OR ENGINE ROOM

HELEN W. EVANS, Director
DEPARTMENT OF INDUSTRIAL RELATIONS
Division of Boller Inspection
2323 W. Fifth Ave. — P. O. Box 825
Columbus, Ohio 43216

9/28/78

**R** 134609

**REMIT Fee Amount \$6.00** 

Application	for Renewal of C	ERTIFICATE C	F OPERA	TION	Boiler No. 147322	
ТуреТ	Size 16" x 2	•	Nat'l. Bd. No.	2361	Maximum Pressure 150	PSI
Location of Boiler	L		Date Issued		Expires 4/24/79 2	£
	Owner and				6/26/78 By Travelers	
,	Chemical Recovery Spot 144 Locust St. ELYRIA, OMIO 44035	10/10/18 2	In	Spector spector spector spector spector spector_spector  Spector  Spector	of Operation for the boiler indicated above date. The boiler has been inspecenewal of the Certificate. Return one together with the fee of \$5.00 and the ce	d above
L		V. ₩		ll be mailed	to you.	

RETAIN THIS COPY FOR YOUR RECORDS

HELEN W. EVANS, Director
DEPARTMENT OF INDUSTRIAL RELATIONS
Division of Boiler Inspection
2323 W. Fifth Ave. — P. O. Box 825
Columbus, Ohio 43216

9/28/78

R 134609

FEE PAID

		CERTIFICATI	E OF OPER	ATIO	<b>N</b> Boi	ler No1	47522	
Туре	FŢ	HT Size 36" x 9'	Nat'l. Bd. N	o2	261	Maximı Pressur	im e 150	PSI
Location of Boiler.		me	Date Issued		*			gf
	Γ	Owner and/or User				/78 By <b>T</b>		
		Chemical Recovery Syst. 144 Locust St.		_		Brooks		
		ELYRIA, OHIO 44035		This Cer	tificate is	effective until	i the expirat	tion date
	L					isions of Section vised Code of		4104.99,
Rev.								

POST UNDER GLASS IN BOILER OR ENGINE ROOM

DEPARTMENT OF INDUSTRIAL RELATIONS
Division of Boiler Inspection
2323 W. Fifth Ave. — P. O. Box 825
Columbus, Ohio 43216

8/16/79 ...

R 170264
REMIT Fee Amount \$6.00

Applic	ation	for Renewal of	CERTIFICAT	E OF OPERATION	Boiler No
Туре	17	Size	36" x 9'	Nat'l. Bd. No	Maximum Pressure 150 PSI
Location of Boiler.		<b></b>		Date Issued	£ les IDA
		Own	er and/or User	Insp. Date	6/25/79 By TRAVELENS
		Obitto Chemical Recovery System	Congany, Nev. of	Chartenl Inspector	K. Breeks
		MAXIA, ON ACT	10 pd a/4/29	The Certificat will expire on approved for this applicatio will be mailed	te of Operation for the boiler indicated above a above date. The boiler has been inspected and renewal of the Certificate. Return one copy of a together with the fee of \$6.00 and the certificate it to you.

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DEPARTMENT OF INDUSTRIAL RELATIONS
Division of Boiler Inspection
2323 W. Fifth Ave. — P. O. Box 825
Columbus, Ohio 43216

8/20/79 1

170928

**REMIT Fee Amount \$6.00** 

Applic	ation for I	Renewal of	CERTIFICAT	TE OF OPER	ATION	Boile	No. 1	17522	
Туре	FTFH	Size 36°x	9*	Nat'l. Bd. N	io	2261	Maximı Pressur	um e 150	PSI
Location of Boiler	SAME			Date Issued			_Expires	6/25/80	
·.	Chamical 144 Locus ELYRIA O	Recovery Syst	.\^	٦ م	Insp. Date	K. Bree	ks	Trevlers	
Dan	<u>_</u>		by Wy	73. 7 \$0.8	The Certific will expire ( approved for this applicati will be mail	ate of Oper on above day r renewal of ion together ed to you.	ation for the le. The boiler i the Certific with the fee o	boiler indicate has been inspe- ate. Return one of \$6.00 and the o	ed above copy of copy of extincate

RETAIN THIS COPY FOR YOUR RECORDS